

SAFETY DATA SHEET

1. Identification

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| Product identifier | Caustic Soda 50% Diaphragm |
| Other means of identification | |
| SDS number | 320710-02 |
| Recommended use | FOR INDUSTRIAL AND MANUFACTURING USE ONLY. |
| Recommended restrictions | None known. |
| Manufacturer/Importer/Supplier/Distributor information | |
| Manufacturer | |
| Company name | Harcros Chemicals Inc |
| Address | 5200 Speaker Rd. Kansas City, KS 66106 United States |
| Main Telephone Number | 1-913-321-3131 |
| Website | www.harcros.com |
| E-mail | custserv@harcros.com |
| Emergency #: CHEMTREC | 1-800-424-9300 |
| Emergency #: CHEMTREC | 1-703-527-3887 (call collect) |

2. Hazard(s) identification

| | | |
|------------------------------|--|----------------|
| Physical hazards | Not classified. | |
| Health hazards | Skin corrosion/irritation | Category 1 |
| | Serious eye damage/eye irritation | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, acute hazard | Category 3 |
| | Hazardous to the aquatic environment, long-term hazard | Category 3 |
| OSHA defined hazards | Combustible dust | Not applicable |
| | Pyrophoric gas | Not applicable |
| | Simple asphyxiant | Not applicable |

Label elements



| | |
|--------------------------------|---|
| Signal word | Danger |
| Hazard statement | Causes severe skin burns and eye damage. Causes serious eye damage. Harmful to aquatic life. Harmful to aquatic life with long lasting effects. |
| Precautionary statement | |
| Prevention | Do not breathe mist or vapor. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. |
| Response | If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. |

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| Storage | Store in accordance with local/regional/national regulations. Store in a well-ventilated place. Keep container tightly closed. Store away from incompatible materials. Store locked up. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | None. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|-----------|
| Sodium Hydroxide | | 1310-73-2 | 50 - < 60 |
| Other components below reportable levels | | | 50 - < 60 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. |
| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
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Methods and materials for containment and cleaning up

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|----------------------------------|------|---------------------|
| Sodium Hydroxide (CAS 1310-73-2) | PEL | 2 mg/m ³ |

US. ACGIH Threshold Limit Values

| Components | Type | Value |
|----------------------------------|---------|---------------------|
| Sodium Hydroxide (CAS 1310-73-2) | Ceiling | 2 mg/m ³ |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value |
|----------------------------------|---------|---------------------|
| Sodium Hydroxide (CAS 1310-73-2) | Ceiling | 2 mg/m ³ |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. It is recommended that users of this product perform a risk assessment to determine the appropriate PPE.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

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| General hygiene considerations | Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |
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9. Physical and chemical properties

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|---|--------------------------------|
| Appearance | Clear. |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Colorless. |
| Odor | Odorless. |
| Odor threshold | Not available. |
| pH | > 12 |
| Melting point/freezing point | 40 °F (4.44 °C) |
| Initial boiling point and boiling range | 275 - 300 °F (135 - 148.89 °C) |
| Flash point | Not available. |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 8 - 10 mm Hg @100°F |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Soluble. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 12.65 lbs/gal @60°F |
| Flash point class | Non-flammable |
| Specific gravity | 1.516 @60°F |

10. Stability and reactivity

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| Reactivity | Reacts violently with strong acids. This product may react with oxidizing agents. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Do not mix with other chemicals. Contact with incompatible materials. |
| Incompatible materials | Strong acids. Acids. Oxidizing agents. Halogenated materials. Prolonged contact with alkali sensitive metals or alloys. |

Hazardous decomposition products

Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. Oxides of Sodium.

11. Toxicological information**Information on likely routes of exposure**

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| Inhalation | May cause irritation to the respiratory system. Prolonged inhalation may be harmful. |
| Skin contact | Causes severe skin burns. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. |

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

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|-----------------------------------|--|
| Acute toxicity | Not available. |
| Skin corrosion/irritation | Causes severe skin burns and eye damage. |
| Serious eye damage/eye irritation | Causes serious eye damage. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | This product is not expected to cause skin sensitization. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. |

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

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| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
| Specific target organ toxicity - single exposure | Not classified. |
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not an aspiration hazard. |
| Chronic effects | Prolonged inhalation may be harmful. |

12. Ecological information

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|-------------|--|
| Ecotoxicity | Harmful to aquatic life with long lasting effects. |
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| Product | | Species | Test Results |
|----------------------------------|------|---|--------------------------------|
| Caustic Soda 50% Diaphragm | | | |
| Aquatic | | | |
| Crustacea | EC50 | Daphnia | 69.18 mg/l, 48 hours estimated |
| Fish | LC50 | Fish | 250 mg/l, 96 hours estimated |
| Components | | Species | Test Results |
| Sodium Hydroxide (CAS 1310-73-2) | | | |
| Aquatic | | | |
| Crustacea | EC50 | Water flea (Ceriodaphnia dubia) | 34.59 - 47.13 mg/l, 48 hours |
| Fish | LC50 | Western mosquitofish (Gambusia affinis) | 125 mg/l, 96 hours |

* Estimates for product may be based on additional component data not shown.

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| Persistence and degradability | No data is available on the degradability of this product. |
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|----------------------------------|---|
| Bioaccumulative potential | No data available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

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| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. |

14. Transport information

DOT

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|-------------------------------------|---|
| UN number | UN1824 |
| UN proper shipping name | Sodium hydroxide solution |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Label(s) | 8 |
| Packing group | II |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | B2, IB2, N34, T7, TP2 |
| Packaging exceptions | 154 |
| Packaging non bulk | 202 |
| Packaging bulk | 242 |

Reportable Quantity for Sodium Hydroxide = 1000 lbs.

IATA

| | |
|-------------------------------------|---|
| UN number | UN1824 |
| UN proper shipping name | Sodium hydroxide solution |
| Transport hazard class(es) | |
| Class | 8 |
| Subsidiary risk | - |
| Packing group | II |
| Environmental hazards | No. |
| ERG Code | 8L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed. |
| Cargo aircraft only | Allowed. |

IMDG

| | |
|-----------------------------------|---------------------------|
| UN number | UN1824 |
| UN proper shipping name | SODIUM HYDROXIDE SOLUTION |
| Transport hazard class(es) | |
| Class | 8 |

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|---|---|
| Subsidiary risk | - |
| Packing group | II |
| Environmental hazards | |
| Marine pollutant | No. |
| EmS | F-A, S-B |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |
| DOT | |



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium Hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

| | |
|--------------------------|-------------------------|
| Hazard categories | Immediate Hazard - Yes |
| | Delayed Hazard - No |
| | Fire Hazard - No |
| | Pressure Hazard - No |
| | Reactivity Hazard - Yes |

SARA 302 Extremely hazardous substance

Not listed.

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|--|-----|
| SARA 311/312 Hazardous chemical | Yes |
|--|-----|

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act
(SDWA)**

Not regulated.

US state regulations**US - California Candidate Chemicals: Listed**

Sodium Hydroxide (CAS 1310-73-2)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Sodium Hydroxide (CAS 1310-73-2)

US. New Jersey Worker and Community Right-to-Know Act

Sodium Hydroxide (CAS 1310-73-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Sodium Hydroxide (CAS 1310-73-2)

US. Rhode Island RTK

Sodium Hydroxide (CAS 1310-73-2)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|----------------------|------------|
| Issue date | 03-20-2015 |
| Revision date | 03-20-2015 |
| Version # | 02 |

HMIS® ratings

Health: 3
Flammability: 0
Physical hazard: 1

NFPA ratings

Health: 3
Flammability: 0
Instability: 1

Disclaimer

Harcros cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Harcros Chemicals Inc., provides no warranties, either expressed or implied and assumes no responsibility for the accuracy or completeness of the data contained herein. This information is offered for your information, consideration, and investigation. You should satisfy yourself that you have all current data relevant to your particular use. Harcros Chemicals Inc., knows of no medical condition, other than those noted on this Material Safety Data Sheet, which are generally recognized as being aggravated by exposure to this product.

Revision Information

Hazard(s) identification: Storage